

- Designed for small and medium-sized manufacturers within supply chains.
- Improves your standing in your customer supply chain.
- Expands the traditional LEAN definition of waste to include material wastes.

LEAN:

reducing non-value added activities

LEAN Reduces:

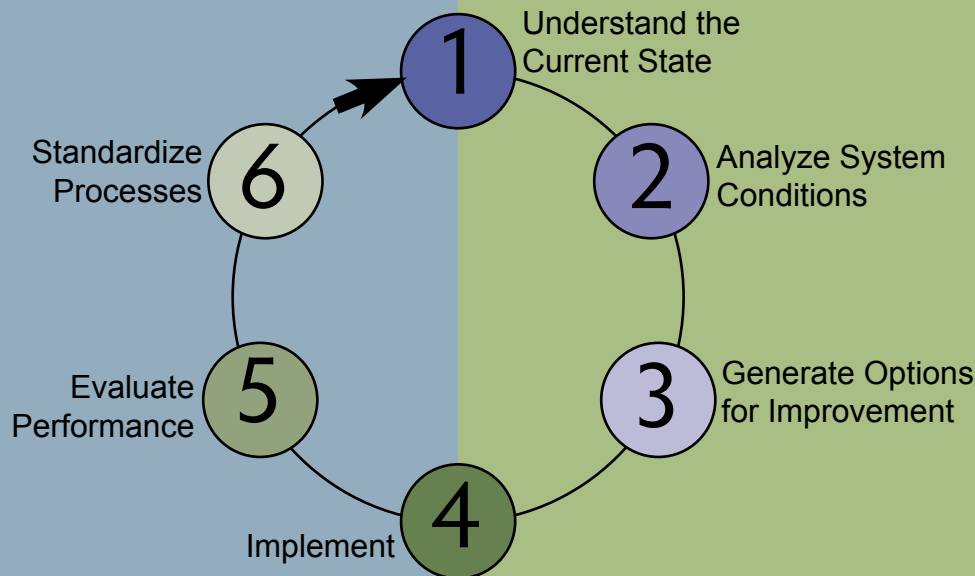
- D**efects
- O**verproduction
- W**aiting
- N**on-utilized People
- T**ransportation
- I**nventory
- M**otion
- E**xtra processing

Clean:

reducing non-value added materials

Clean Strives for:

- N**ature-friendly Substitutes
- O**ptimized Material Efficiency
- W**ater Use Reduction
- A**ir/Water Emission Avoidance
- S**olid/Hazardous Waste Reduction
- T**oxic Material Elimination
- E**fficient Use of Energy
- S**ick/Injured Employee Avoidance



Company Benefits:

- Understand your value stream and processes
- Team member training
- Identification of improvement opportunities
- Material optimization
- Final report including cost benefit analysis
- Improved efficiency and competitiveness
- Follow up to assist in implementation
- One company reduced waste by 200,000 gallons
reduced water by 40,000 gallons
Saw a cost savings of \$250,000!

Company Requirements:

- Cross-functional team for projects
- Information gathering
- 3 day time investment
- \$7,500 for assessment ~ EPA reduces by \$1000 for companies with less than 500 employees

Contact your Professional Business Advisor directly or MANTEC at 717-843-5054